

Work Order ID 84340

84340

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Wednesday, May 09, 2012 4:52:53 PM

Item ID: D412-705-021 Accept ***N9000040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Oil Pressure Transmitter Access Panel
 Start Date: 5/9/2012 Start Qty: 8.00 ***8*** Cust Item ID:
 Required Date: 5/18/2012 Req'd Qty: 8.00 ***8*** Customer:
 Reference: ECN -560 *ReWork*

Approvals: Process Plan: *WVF* Date: *12-05-09* Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D412-705	Rev C								

150 0.00

150

Packaging

Memo

0.00

Packaging

PULL FROM D412-705-021 X8
 1X B 77819
 3 X B-78547
 4 X B 81551

REMOVE D3307-041 FROM EACH KIT AND SCRAP PER ECN 12-560

REPLACE WHEN AVAILABLE

8 FF 12-05-11

160

Identify as per dwg & Stock Location: *ST 233 A* 0.00

160

Packaging

Memo

0.00

Packaging

ID AND STOCK UNDER NEW BATCH NUMBER AND CHANGE 002

8k

SP

12-5-11

Rev B.

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D412-705-021

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Oil Pressure Transmitter Access Panel

Start Date: 5/9/2012 Start Qty: 8.00

8

Cust Item ID:

Required Date: 5/18/2012 Req'd Qty: 8.00

8

Customer:

Reference: ECN -560

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

170

QC4- 100% Inspect kits for completeness

0.00

170

QC

Memo

0.00

Quality Control

180

QC21- Final Inspection - Work Order Release

0.00

180

QC

Memo

0.00

Quality Control



12/5/16 29

MF
12-05-16

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 84340

Parent Item: D412-705-021

Start Date: 5/9/2012

Required Date: 5/18/2012

Parent Item Name: Oil Pressure Transmitter Access Panel

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev:a new issue 08-08-05 DD verified by: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3307-041		Manufactured	No				Each	0.0000		8			
Access Panel Assembly													
D412-705-021		Manufactured	No				Each	0.0000		8			
Oil Pressure Transmitter Access Panel													

B8Y358
84340

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

List Lots

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Criteria : Item ID: D412-705-021 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D412-705-021 Oil Pressure Transmitter Access Panel	Main Warehouse FG031A	77819 ✓	4/17/2012	1.0000	QC21	CHG001	
	Main Warehouse FG031A	81551 ✓	4/17/2012	4.0000	QC21	CHG001	
	Main Warehouse FG121	78547 ✓	4/17/2012	3.0000	QC21	CHG001	
Total:				8.0000			

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 12.04.11	Job No.:	ADR Yes/No: N	ADR Date:	ECN #: 12- 560
Product No.: D412-702. D412-705	Created By: RP	Approved By: <i>[Signature]</i>		
Product Name: Twin Pak E-Z Access Kit	Checked By: <i>[Signature]</i>			

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL <i>MF</i>	
Purchasing Coord.	Y	CL	
Production Engineering Coord.	Y	JL	

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.	N		
QC Coordinator	N		
Customer Technical Support	Y	MB	
Marketing	Y	SW	
Customer Order Processing	N		

Reason for Change: D3245-041 & D3245-042: Tighter tolerance required on 0.32 gap. D3245-043: Studs too short. D3307: One of the fasteners interferes with a fire extinguishing tube on the aircraft. IIN-D412-705: Impossible to plug one of the un-used holes with a rivet (as instructed)

Documents Affected: *- to be diff place*

D3245 Rev. C, D3307 Rev. B, IIN-D412-705 Rev. D, MDL-412-705 Rev. A

PARTS MUST COMPLY ☒ PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	RP	Rev. A	12.05.08 <i>[Signature]</i>
6	Update Product Compatibility Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		12.05.08 <i>[Signature]</i>
11	Update Product Specification Files	Y	KJ		12.05.08 <i>[Signature]</i>
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		12.05.08 <i>[Signature]</i>
13	Update Document Record (DR)	N	RP		
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Update Parts / STC Database	N			
17	Update / Verify ARC Database	N			
18	Create / Update Change Record Form / Item Card Database	Y	KJ	(See Description/Action)	12.05.08 <i>[Signature]</i>
19	Create / Update PPP's	Y	KJ		12.05.08 <i>[Signature]</i>
20	Red Decals required?	N			
21	Update Document Control Database / Laminated Dwgs	N			
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ		12.05.08 <i>[Signature]</i>
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		12.05.08 <i>[Signature]</i>
24					

Description / Action:

D412-705-013 @ CHG 003 - *3 stk Rework*

D412-705-021 @ CHG 002 *84337*

Any D3307 or D3245 currently in stock or in progress to comply with this change.

Replace IIN for kits in stock or in progress.

Rework #84340

Rework D3245-043 x4 in stock

#84278

D3245-043 #82301 w/p updated

12-05-08

12-05-08

ECN Verified & Complete: _____ Date: _____

W/O:		WORK ORDER CHANGES					
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